

**Display of text messages, graphic objects and mimics**  
**Control and configuration of data**

**Control function IEC 1131-2**

**Touch screen Advanced Panels + control function**



**Advanced Panels with keypad + control function**



Monochrome or colour STN LCD, back-lit colour TFT LCD  
(320 x 240 pixels to 1024 x 708 pixels)  
(1)

5.7" (monochrome or colour)  
7.5", 10.4", 12.1" or 15" (colour)  
(1)

Via touch screen

—  
—  
—  
—

16 MB Flash EPROM or 32 MB Flash EPROM (1)

By 128 MB to 4 GB CF card (1)

Limited by internal Flash EPROM memory capacity

Unlimited (8000 variables max.)

5 languages according to IEC 1131-2 (LD, ST, FBD, SFC, IL)

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Yes

Alphanumeric, bitmap, bargraph, gauge, tank, tank level indicator, curves, polygon, button, indicator

32 groups of 64 recipes comprising 1024 ingredients max.

Yes, with log

Yes

Built-in

—  
—

Uni-TE, Modbus, Modbus TCP/IP (1) and for PLC brands: Mitsubishi, Omron, Allen-Bradley and Siemens

RS 232C/RS 422/485 (COM1) and RS 485 (COM2)

1 or 2 (1)

1 CANopen master with external module (XBT ZG CANM) which is mandatory for the control function

Ethernet TCP/IP (10BASET/100BASE-TX) (1)

USB port for parallel printer

SoMachine, with Windows XP and Vista (see page 5/5)

Magelis (CPU 131 MHz RISC or 266 MHz RISC) (1)	Magelis (CPU 266 MHz RISC)
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**XBT GT 2•/4•/5•/63/73 + XBT ZG CANM**

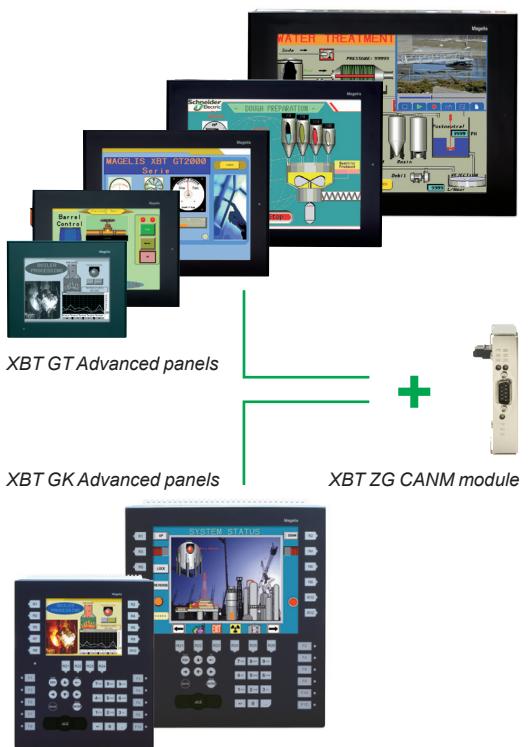
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(1) Depending on model

**XBT GK 2•/53 + XBT ZG CANM**



Magelis XBT GC HMI Controller



HMI function: Magelis XBT GT/GK Advanced Panels

+  
Control function: XBT ZG CANM CANopen master module

# Hardware control platforms

## HMI Controllers

Magelis XBT GC HMI Controller, Magelis XBT GT/GK Advanced Panels + control function

### Presentation

The Magelis HMI Controller offer forms a part of Flexible Machine Control approach, a key component of MachineStruxure™, which brings you maximum flexibility and ensures the most optimised control solution.

The Magelis HMI Controller offer brings together HMI and control functions within in a single product. This reduces the amount of equipment required and the associated costs throughout the life cycle of the machine.

This offer comprises two ranges:

- The compact range: Magelis XBT GC HMI Controller
- The modular range: Magelis XBT GT/GK Advanced Panels + XBT ZC CANM CANopen module

### Magelis XBT GC HMI Controllers

(compact range)

Magelis XBT GC HMI Controllers optimize setup due to their compact design.

This range comprises 6 touch screen terminals, with the following, depending on the model:

- 3.8" monochrome screen, 12 integrated inputs/6 integrated outputs (sink or source)
- 5.7" monochrome or colour screen, 16 integrated inputs/16 integrated outputs (sink or source)
- A wide choice of communication interfaces: USB, serial link, CANopen and Ethernet

In order to adapt easily to different configurations, it is possible to add discrete I/O expansion modules at the rear of the Controller.

### Magelis XBT GT/GK Advanced Panels + XBT ZC CANM CANopen module

(modular range)

This range comprises complete Magelis XBT GT or Magelis XBT GK Advanced Panel offers to which a control part is added with the CANopen module XBT ZG CANM. During operation, this module controls the I/O and the peripherals distributed via the CANopen bus.

The combination with Magelis XBT GT or Magelis XBT GK Advanced Panels gives a wide choice of screen sizes and types of data entry, depending on the model:

- 17 XBT GT touch screen terminals:
  - 5.7" monochrome or colour screens
  - 7.5", 10.4", 12.1" and 15" colour screens
- 3 XBT GK terminals with keypad and/or touch screen:
  - 5.7" monochrome or colour screens
  - 10.4" colour screens

This combination also offers numerous advanced functions such as video, data management (sharing of data, log), etc.

### Operation

With their fast, multitasking processors, all the HMI Controllers combine HMI and control functions and share the same screen and communication features and dimensions.

The internal memory can be freely used by both the HMI function and the control function.

Processing is split 75% on the HMI part and 25% on the control part. The processing can be configured for 3 tasks, including 1 master task.

XBT GC HMI Controllers also have the same I/O modules, the same Telefast pre-wired system and the same peripherals on the CANopen bus as the M238 logic controller.

# Hardware control platforms

## HMI Controllers

Magelis XBT GC HMI Controller, Magelis XBT GT/GK Advanced Panels + control function



SoMachine

Vijeo Designer  
(included in SoMachine)

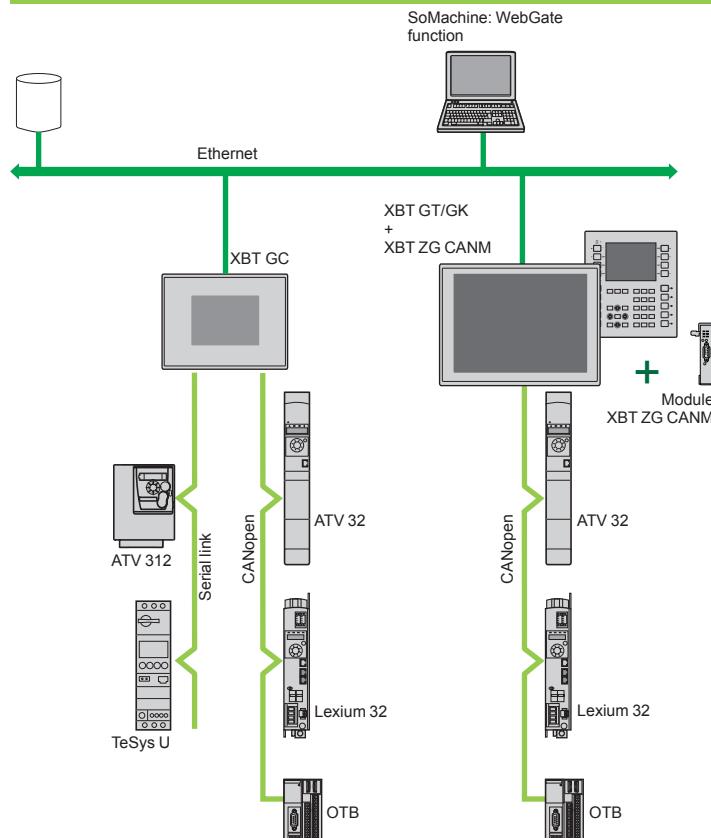
## Configuration

Magelis XBT GC HMI Controllers and Magelis XBT GT/GK Advanced Panels can be configured with Schneider Electric's unique machine automation software: SoMachine. (See page 5/2)

This software, combining both HMI and control functions, is based on the Vijeo Designer software in the Windows XP and Windows Vista environment. The SoMachine software boasts an advanced user interface with many configurable windows, enabling unique projects to be developed quickly and easily.

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## Communication



Examples of communication architectures

Depending on the model, Magelis XBT GC HMI Controllers and Magelis XBT GT/GK Advanced Panels communicate with automation equipment via 1 or 2 integrated serial links, based on communication protocols:

- Schneider Electric (Uni-TE, Modbus)
- Third party: Mitsubishi Electric, Omron, Allen-Bradley and Siemens

Depending on the model, they can be connected to Ethernet TCP/IP networks with the Modbus TCP protocol or a third-party protocol, and can be used as the CANopen master to control all the peripherals which can be connected on this bus.

# Hardware control platforms

## HMI Controllers

Magelis XBT GC HMI Controller, Magelis XBT GT/GK  
Advanced Panels + control function

### Functions

Magelis XBT GC HMI Controllers and Magelis XBT GT/GK Advanced Panels offer the following HMI functions:

- Display of animated mimics with 8 types of animation (pressing the touch panel, colour changes, filling, movement, rotation, size, visibility and value display)
- Control, modification of numeric and alphanumeric values
- Display of current date and time
- Real-time curves and trend curves with log
- Alarm display, alarm log and management of alarm groups
- Multi-window management
- Page calls initiated by the operator
- Multilingual application management (10 languages simultaneously)
- Recipe management
- Data processing via Java script
- Application support and USB key external memory logs
- Management of serial printers and barcode readers

Magelis XBT GC HMI Controllers and Magelis XBT GT/GK Advanced Panels (1) have been designed for Transparent Ready architectures and equipment (combination of web and Ethernet TCP/IP technologies).

With the WebGate function, it is possible to control or carry out maintenance remotely.

They offer the following control functions:

- Execution of programmed logic sequences with the 5 IEC 1131-2 languages (LD, ST, FBD, SFC, IL)
- Management of equipment on the CANopen fieldbus

In addition to these functions, Magelis XBT GC HMI Controllers can manage:

- Discrete I/O on integrated or remote expansion modules
- Analog I/O on remote expansion modules

(1) Depending on model

# Hardware control platforms

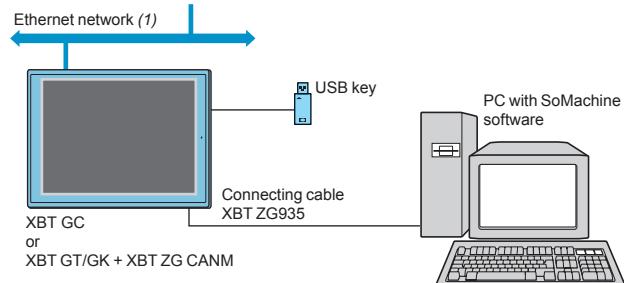
## HMI Controllers

Magelis XBT GC HMI Controller, Magelis XBT GT/GK  
Advanced Panels + control function

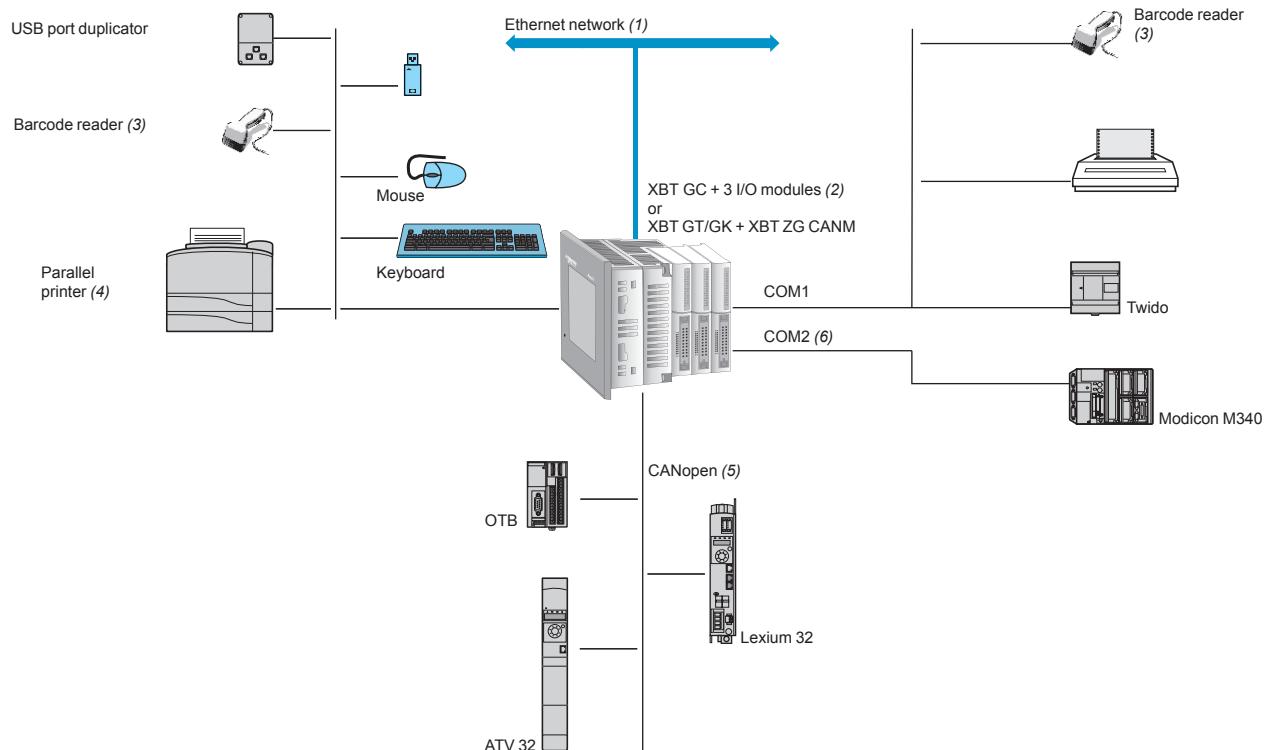
### Operating modes for the terminals

The illustrations below show which equipment can be connected to XBT terminals based on their two operating modes.

#### Edit mode



#### Run mode



(1) With XBT GC 2230T/U, XBT GT••30, XBT GT••40, XBT GK••30

(2) With XBT GC ••••T/U

(3) Should be a DataLogic Gryphon barcode reader

(4) Should be a Hewlett Packard printer via a USB/PIO converter

(5) Requires:

- For XBT GC: XBT ZGC CAN CANopen master module

- For XBT GT/GK: XBT ZG CANM CANopen master module

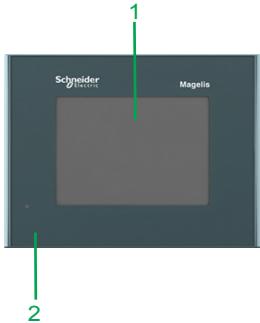
(6) With XBT GT/GK

# Hardware control platforms

## HMI Controllers

Magelis XBT GC HMI Controller with 3.8" screen

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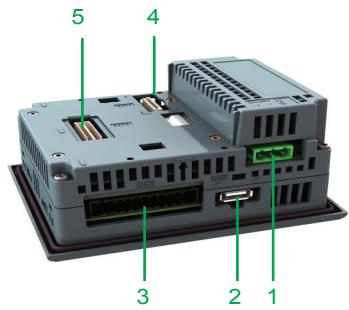


### Description

**Magelis XBT GC1100 T/U HMI Controller**

The front panel comprises:

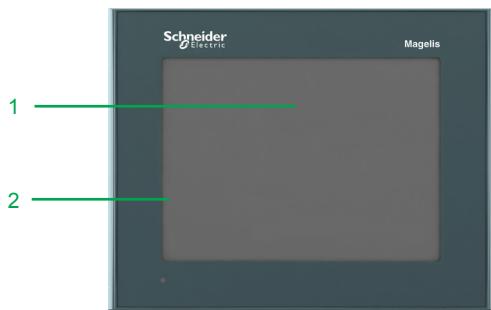
- 1 A touch screen for displaying mimics (3.8" amber or red mode monochrome)
- 2 A control indicator showing the terminal's operating mode



### The rear panel comprises:

- 1 A removable screw terminal block for the 24 V --- power supply
- 2 A type A USB master connector for peripheral connection and application transfer
- 3 A removable terminal block for 12 discrete inputs and 6 discrete outputs
- 4 An interface for connecting M238 logic controller I/O expansion modules
- 5 An interface for connecting the CANopen bus master module (see page 4/13)
- 6 Discrete I/O expansion module (TM2 D●●). To be ordered separately (see page 2/50)



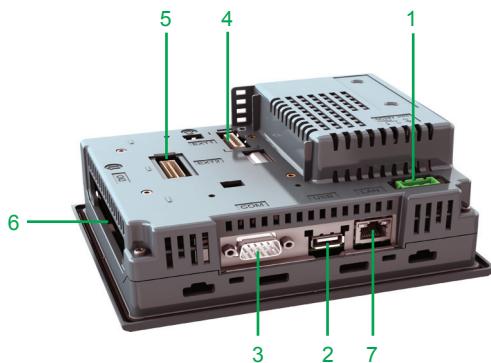


#### Description

**Magelis XBT GC2•20 and XBT GC2•30 HMI Controller**

The front panel comprises:

- 1 A touch screen for displaying mimics (5.7" monochrome or colour)
- 2 A multicolour indicator (green, orange and red) showing the terminal's operating mode

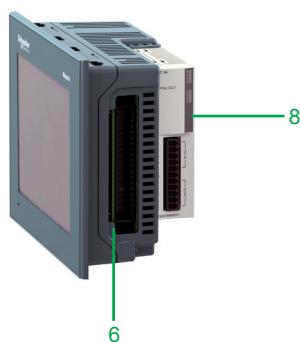


The rear panel comprises:

- 1 A removable screw terminal block for 24 V --- supply
- 2 A type A USB master connector for peripheral connection and application transfer
- 3 A 9-way male SUB-D connector for RS 232C or RS 422/485 serial link to PLCs (COM1)
- 4 An interface for connecting the M238 logic controller I/O expansion module
- 5 An interface for connecting the CANopen bus master module (see page 4/13)
- 6 A removable terminal block for 16 discrete inputs and 16 discrete outputs

On XBT GC2330 only:

- 7 An RJ45 connector for Ethernet TCP/IP, 10BASE-T/100BASE-TX connection
- 8 Discrete I/O expansion module (TM2 D●●). To be ordered separately (see page 2/50)



# Hardware control platforms

## HMI Controllers

### Magelis XBT GC Advanced Panels



XBT GC1100•



XBT GC2•••



XBT ZGUSB

#### Magelis XBT GC HMI Controller (1)

Type of screen	No. of ports	Application memory capacity	Compact Flash memory	Integrated I/O	No. of Ethernet ports	Reference	Weight kg
<b>3.8" screen</b>							
STN amber or red	1 USB	16 MB	No	12 I/6 O source 12 I/6 O sink	-	XBT GC1100T XBT GC1100U	0.400 0.400
<b>5.7" screen</b>							
STN black and white mode	1 COM1 1 USB	16 MB	No	16 I/16 O source 16 I/16 O sink	-	XBT GC2120T XBT GC2120U	1.000 1.000

#### 5.7" screen

STN colour	1 COM1 1 USB	16 MB	No	16 I/16 O source 16 I/16 O sink	1	XBT GC2230T XBT GC2230U	1.000 1.000
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#### Separate parts

Designation	Compatibility	Size	Reference	Weight kg
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Protective sheets (5 peel-off sheets)	XBT GC 1100 XBT GC2••0	–	XBT ZG60 XBT ZG62	0.200
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Designation	Description	Length	Reference	Weight kg
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Remote USB port location for type A XBT terminal	Enables the USB port to be located remotely on the rear of the XBT terminal on a panel or cabinet door (Ø 21 mm fixing device)	1 m	XBT ZGUSB	–
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Remote USB port location for mini type B XBT terminal	–	XBT ZGUSBB	–
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XBT GC connection to CANopen master fieldbus	Connection via card on expansion bus	–	XBT ZGCCAN	–
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Cable for transferring application to PC	USB connector, type TTL	2 m	XBT ZG 935	–
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#### Replacement parts

Designation	Use for	Reference	Weight kg
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Installation gaskets	XBT GC1100 XBT GT21•0	XBT ZG51 XBT ZG52	0.030 0.030
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USB spring clip	XBT GC 1100 XBT GC 2••0	XBT ZGCLP2 XBT ZGCLP4	– –
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Mounting kit	4 clips and screws (max. tightening torque: 0.5 Nm), supplied with all XBT GC terminals	XBT ZG FIX	0.100
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Spring clip for expansion modules on XBT GC	XBT GC2••0 terminals	XBT ZGCHOK	0.030
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Power supply connector	XBT GC1•••/GC2•••	XBT ZGPWS1	0.030
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Direct I/O connector	XBT GC1000 XBT GC2000	XBT ZG DIO1 XBT ZG DIO2	– –
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(1) Terminals supplied with fixing kit (clips with screws), locking catch for USB connectors, spring clip for expansion modules (except XBT GC 1100) and instruction sheets. The setup documentation for XBT GC terminals is supplied in electronic format with the SoMachine software (see page 5/5).

**XBT GC1xxx Combining two TM2 expansion modules (1)**

Combinations	Type	Type	Total thickness (mm)	Combination
A	A		35.2	Authorized
A	B		41.1	
B	B		47.0	
A	C		47.3	
B	C		53.2	
A	D		56.7	
C	C		59.4	
B	D		62.6	Prohibited
C	D		68.8	
D	D		78.2	

**XBT GC2xxx Combining two TM2 expansion modules (1)**

Combinations	Type	Type	Total thickness (mm)	Combination
A	A		35.2	Authorized
A	B		41.1	
B	B		47.0	
A	C		47.3	
B	C		53.2	
A	D		56.7	
C	C		59.4	
B	D		62.6	Prohibited
C	D		68.8	
D	D		78.2	

**Combining three TM2 expansion modules (1)**

Combinations	Type	Type	Type	Total thickness (mm)	Combination
A	A	A		52.8	
A	A	B		58.7	Authorized with hook (2)
A	B	B		64.6	
B	B	B		70.5	
Any other combination					Prohibited

(1) Modicon TM2 expansion modules: see page 3/6.

(2) Hook supplied with the product

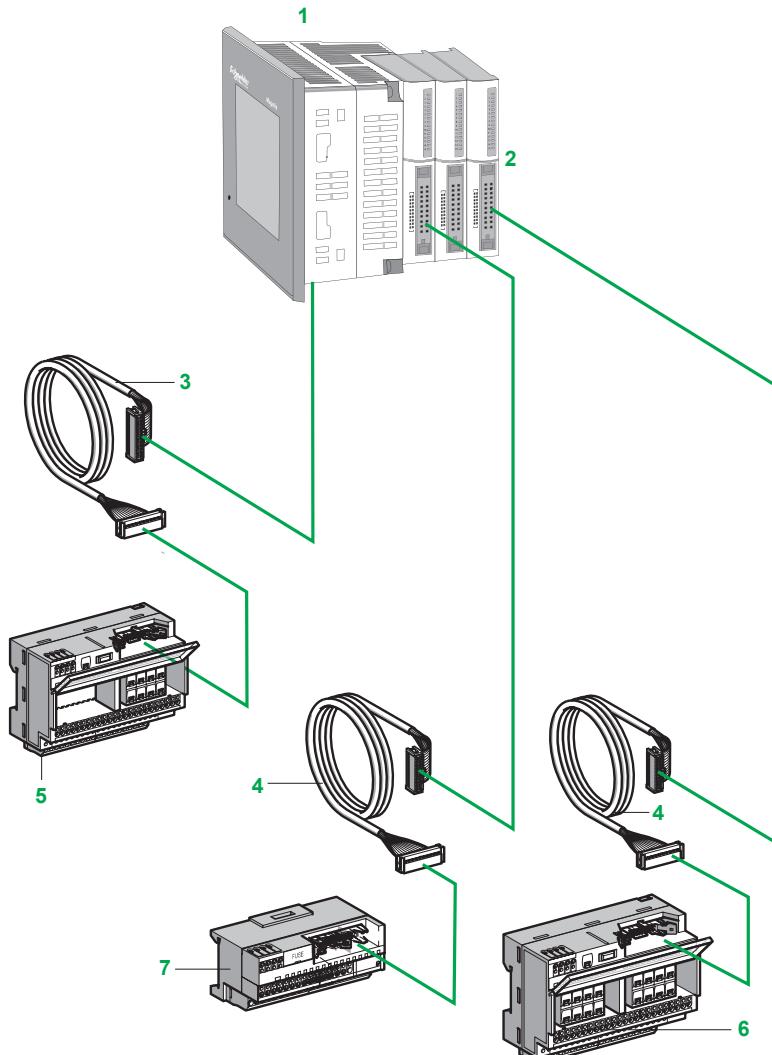
# Hardware control platforms

## HMI Controllers

Modicon Telefast ABE 7 pre-wired system for Magelis XBT GC HMI Controller

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### Presentation



**1** XBT GC equipped with direct I/O 22 or 38-way connectors. The modularity options offered have 18 or 32 I/O.

**2** Input and output modules equipped with 20-way HE 10 connectors. The modularity options offered have 16 or 32 I/O.

**3** 2 m AWG 28/0.08 mm<sup>2</sup> cables, depending on the model:

- For **XBT GC 1100T/U: XBT ZG ABE1** cable equipped with a 26-way HE 10 connector and a 22-way direct I/O-XBT GC connector at each end.
- For **XBT GC 2000T/U: XBT ZG ABE2** cable equipped with two 20-way HE10 connectors and a 38-way direct I/O-XBT GC connector.

**4** **ABF T20E●●0** cable equipped with a 20-way HE 10 connector at each end. This cable is available in 0.5, 1, 2 and 3 metre lengths (AWG 28/0.08 mm<sup>2</sup>).

**5** Depending on model:

- For **XBT GC1100T: ABE 7B20MPN2●** or **ABE 7B20MRM20** 20 channel sub-base for bases.

- For **XBT GC 2000T: ABE 7E16EPN20** or **ABE 7E16SPN2●** 16-channel sub-base.

**6** **ABE 7E16SPN22** or **ABE 7E16SRM20** 16-channel sub-base for output expansion modules.

**7** **ABE 7E16EPN20** or **ABE 7E16SPN20** 16-channel sub-base for input or output expansion modules.

Combinations involving modular bases and I/O expansion modules					
Integrated in Twido programmable controllers	XBT GC		Discrete I/O expansion modules		
	Integrated I/O		Inputs		Outputs (source)
	XBT GC 1100T	XBT GC 2●●●T	TM2 DDI 16DK (16 I)	TM2 DDO 16TK (16 O)	TM2 DDI 32DK (32 I)
Integrated in Twido programmable controllers	12 I source	16 I 16 O source	TM2 DDI 16DK (16 I) TM2 DDI 32DK (32 I)	TM2 DDO 16TK (16 O) TM2 DDO 32TK (32 O)	
Types of connection terminal block	Direct I/O, 22-way	Direct I/O, 38-way	HE 10, 20-way		
Connection to XBT GC HMI programmable controller	XBT ZG ABE1	XBT ZG ABE2	ABF T20E●● (HE 10, 20-way)		
Passive connection sub-bases					
20 channels	<b>ABE 7B20MPN2●</b>	(1)			
16 channels	<b>ABE 7E16EPN20</b>				
	<b>ABE 7E16SPN2●</b>				
Output adaptor sub-bases					
20 channels	<b>ABE 7B20MRM20</b>	(2)			
16 channels	<b>ABE 7E16SRM20</b>				

Note: Telefast cables and modules are not compatible with XBT GC which have sink outputs (suffix U).

(1) 6 channels used out of 8 available

(2) 6 channels used out of 8 available with 2 transistor outputs and 4 relay outputs

## Combinations (continued)

# Hardware control platforms

## HMI Controllers

Modicon Telefast ABE 7 pre-wired system for Magelis XBT GC HMI Controller



ABE 7B20MPN20



ABE 7E16EPN20



ABE 7E16SRM20

### References

#### For XBT GC 1100T bases

Number of I/O	No./type of input	No./type of output	Compatibility	LED per channel	Fuse	Reference	Weight kg
20	12, sink 24 V ...	6, source 24 V ...	XBT GC1100T	No	No	ABE 7B20MPN20	0.430
				Yes	Yes	ABE 7B20MPN22	0.430

#### For expansion modules or for XBT GC 2••0T bases

Number of inputs	Type of input	Compatibility	LED per channel	Fuse	Reference	Weight kg
16	Sink 24 V ...	TM2 DDI16DK/ DDI32K and XBT GC2•••T	No	No	ABE 7E16EPN20	0.430
Number of outputs	Type of output	Compatibility	LED per channel	Fuse	Reference	Weight kg
16	Source 24 V ...	TM2 DDO16TK/ DDO32TK and XBT GC2•••T	No	No	ABE 7E16SPN20	0.450
			Yes	Yes	ABE 7E16SPN22	0.450
	Relay 24/250 V ... ~, 3 A		No	No	ABE 7E16SRM20	0.430

### Connection cables for XBT GC

Type of signal	Compatibility	Connection type	Gauge	Length	Reference	Weight kg	
	XBT GC	XBT side	Cross-sect.	(1)			
Discrete I/O	XBT GC 1100T	Direct I/O 22-way	HE 10 26-way	AWG 28 0.08 mm <sup>2</sup>	2.0 m	XBT ZG ABE1	0.180
	XBT GC 2••0T	Direct I/O 38-way	2 x HE 10 20-way		2.0 m	XBT ZG ABE2	0.180
	TM2 DDI16DK/ DDI32DK/ DDO16TK/ DDO32TK	HE 10 20-way	HE 10 20-way	AWG 28 0.08 mm <sup>2</sup>	0.5 m	ABF T20E050	0.060
					1 m	ABF T20E100	0.080
					2 m	ABF T20E200	0.140

### Accessories

Designation	Number of shunted terminals	Characteristics	Sold in lots of	Unit reference	Weight kg
Optional snap-on terminal blocks	20	–	5	ABE 7BV20	0.060
	12+8	–	5	ABE 7BV20TB	0.060
Quick-blow fuses	–	0.125 A 0.315 A 1 A 2 A	10	ABE 7FU012 ABE 7FU030 ABE 7FU100 ABE 7FU200	0.010 0.010 0.010 0.010

(1) Please contact us for lengths > 2 m

## Combinations (continued)

## Hardware control platforms

### HMI Controllers

Modicon Telefast ABE 7 pre-wired system for Magelis XBT GC HMI Controller

2

#### References (continued)

##### Separate parts

Description	Type	Compatibility	Reference	Weight kg			
Connectors Sold in lots of 5	HE 10 female 26-way	TWD LMDA20DTK/ LMDA40DTK	TWD FCN2K26	–			
	HE 10 female 20-way	TM2 DDI16DK/ DDI32DK/ DDO16TK/ DDO32TK	TWD FCN2K20	–			
Screw terminals Sold in lots of 5	10-way	TM2 DDI●DT/DAI8DT/ DDO8●T/DRA●RT	TWD FTB2T10	–			
	11-way	TM2 DMM8DRT/ AMI●T/ARI8HT	TWD FTB2T11	–			
Designation	Compatibility	Connection type	Reference	Weight kg			
		Twido side      Other side	Gauge/ Cross-sect.	Length			
Cables for discrete I/O	TM2 DDI16DK/ DDI32DK/ DDO16TK/ DDO32TK	HE 10 20-way	Flying leads	AWG 22 0.035 mm <sup>2</sup>	3 m	TWD FCW30K	0.405
		–	–	0.08 mm <sup>2</sup>	5 m	TWD FCW50K	0.670
Rolled ribbon cable	20 conductors	–	AWG 28	20 m	ABF C20R200	1.310	