

# Swiftrack® channel support system

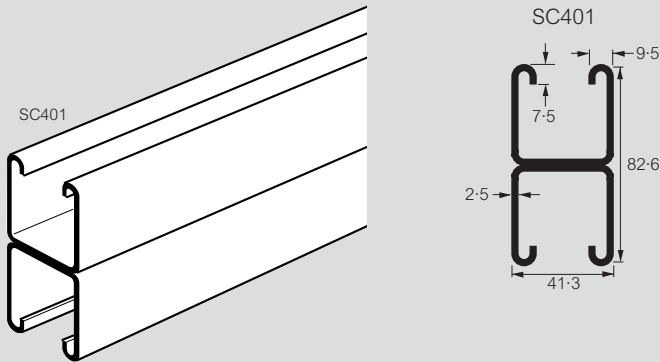
## back-to-back channels, section properties and assembly

### ■ Back-to-back channels

Back to back channels are available in 3 and 6 m lengths, supplied singly

Back-to-back channels are formed by spot welding together two finished single channels at 150 mm centres under controlled conditions to BS EN 1993-1-3 : 2006. All welds and spot welds are suitably protected

### ■ Dimensions and weights



	Cat. Nos.		Weight (kg) per m
	3 m long	6 m long	
Back-to-back channel	SC401 3M	SC401 6M	5.3

Cat. Nos. given are for standard finish back-to-back channel  
For alternative finishes see below

### Weights

All weights given are in kilograms (kg) based on nominal thickness and are for pre-galvanised finish

For weights in alternative finishes contact us on +44 (0) 345 605 4333

### ■ Finishes and standards

#### Standard finish :

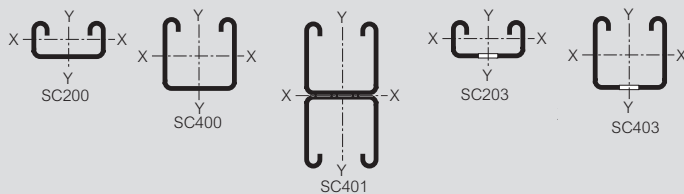
Pre-galvanised mild steel to BS EN 10346 : 2009 Grade S250GD + Z275 finish (structural grade)

#### Alternative finishes :

G Hot dip galvanised after manufacture to BS EN ISO 1461

S Stainless steel to BS EN 10088 : Grade 1.4404 (equivalent to S316L31)

### ■ Section properties



Cat. Nos.	Wt (kg/m)	A (mm <sup>2</sup> )	I <sup>xx</sup> (mm <sup>4</sup> )	Z <sup>top</sup> (min mm <sup>3</sup> )	Z <sup>bottom</sup> (max mm <sup>3</sup> )	r <sup>xx</sup> (mm)	I <sup>yy</sup> (mm <sup>4</sup> )	r <sup>yy</sup> (mm)
SC200	1.8	219	10779	862	1330	7.1	49776	15.1
SC203	1.6	219	8960	794	961	6.4	49318	15.0
SC400	2.6	322	67157	2857	3772	14.5	88783	16.6
SC401	5.3	645	339300	8215	8215	23.0	177566	16.6
SC403	2.4	322	57221	2645	2909	13.3	88325	16.5

Wt = weight of section (kg/m)

A = cross-sectional area (mm<sup>2</sup>)

I<sup>xx</sup> = moment of inertia = second moment of area (mm<sup>4</sup>)

Z<sup>top</sup> = section modulus about xx axis (mm<sup>3</sup>)

Z<sup>bottom</sup> = section modulus about xx axis (mm<sup>3</sup>)

r<sup>xx</sup> = radius of gyration (mm)

I<sup>yy</sup> = moment of inertia = second moment of area (mm<sup>4</sup>)

r<sup>yy</sup> = radius of gyration (mm)

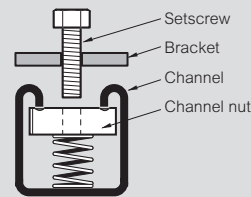
xx = about xx axis

yy = about yy axis

### ■ Assembly

Fasteners for single (plain and slotted) and back-to-back channel supplied separately

#### Fixing brackets to Swiftrack channel



Standard fasteners for Swiftrack are high tensile hexagon head setscrews to BS 3692-8.8, these being zinc plated to BS 3382 : Part 2

Most standard Swiftrack brackets are made from 5 or 6 mm gauge steel

The use of too long a fastener will prevent proper tightening because the bolt end will foul the bottom of the channel before the head tightens down on the fitting

When fastening brackets other than Swiftrack, longer bolts may be required if the bracket thickness is greater than 8 mm

#### Fixing tray to Swiftrack channel

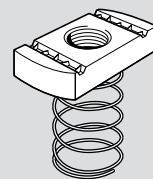
Use M10 x 16 mm high tensile hexagon head setscrews

### ■ Channel nuts

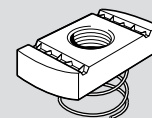
Channel nuts are for use with all channels and are supplied in packs of 100. For maximum load capacity M12 channel nuts should always be used

Channel nuts conform to BS 6946

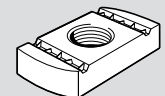
#### Long spring



#### Short spring

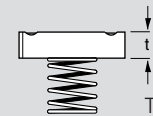


#### No spring

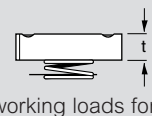


### ■ Dimensions and weights

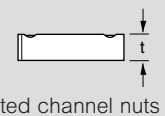
#### Long spring



#### Short spring



#### No spring



The safe working loads for zinc plated channel nuts only

Slip M10 : 3.0kN M12 : 3.5kN

Pullout M10 : 6.0kN M12 : 8.0kN

Safety Factor 3 when tested to BS 6946

Torque Tightened to M10 : 5.5 kgf.m (40ftlb)

M12 : 7.0 kgf.m (50ftlb)

	Cat. Nos.	Thread size	Depth of channel	t	Weight (kg) per 100
Long spring	PN061	M6	41	6.0	3.0
	PN081	M8	41	6.0	3.0
	PN101	M10	41	8.0	3.7
	PN121	M12	41	10.0	4.5
Short spring	PN062	M6	21	6.0	2.9
	PN082	M8	21	6.0	2.9
	PN102	M10	21	8.0	3.6
No spring	PN122	M12	21	8.0	4.4
	PN060	M6	ALL	6.0	2.8
	PN080	M8	ALL	6.0	2.8
	PN100	M10	ALL	8.0	3.5
	PN120	M12	ALL	10.0	4.3

### Weights

All weights given are in kilograms (kg) based on nominal thickness, and are for zinc plated finish. For weights in stainless steel finish contact us on +44 (0) 345 605 4333

### Note

Cat. Nos. given are for standard finish channel nuts, for alternative finish, see below

### ■ Finishes and standards

#### Standard finish

Zinc plated to BS 3382

G Hot dip galvanised after manufacture to BS EN ISO 1461

#### Alternative finish

S Stainless steel to BS EN 10088 : Grade 1.4404 (equivalent to S316L31)

All dimensions (mm) are nominal